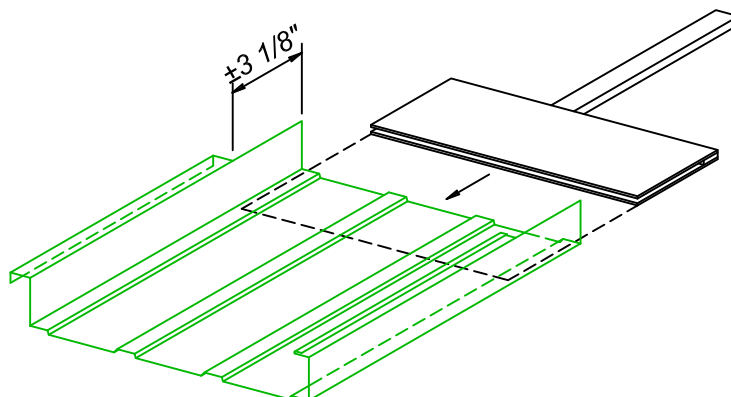
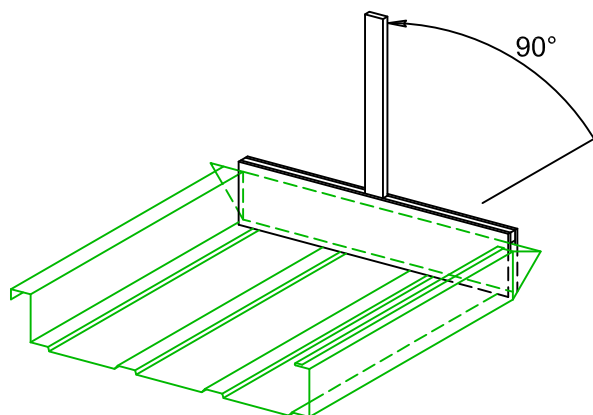


FIELD PANNING OR BOXING THE END OF THE "FSS-316" ROOF PANEL

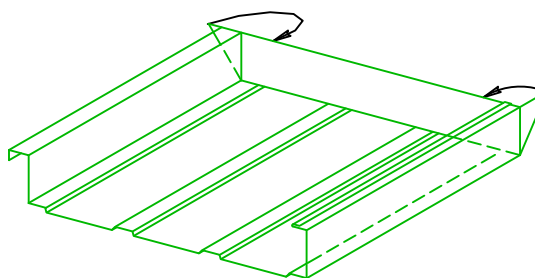
STEP 1: FIELD COPE THE PANEL
BACK 3 1/8" FROM THE END.



STEP 2: INSERT THE PANNING
TOOL AND FOLD THE PANEL
UPWARD. BEND UNTIL A 90° BEND
IS ACHIEVED.



STEP 3: ONCE THE END BEND IS
COMPLETED, FOLD THE EXCESS
SIDE MATERIAL AROUND THE BACK
OF THE PANEL; NEVER TO THE
SIDES. BY FOLDING TO THE BACK
IT WILL LOCK THE END BOX INTO
PLACE.



ERECTOR NOTES:

1. THE PEAK END OF ALL PANELS SHOULD HAVE THE BOXED END COMPLETED BEFORE STARTING THE ROOF SHEATHING.
2. BEND THE COPED ENDS OUTWARD PRIOR TO MAKING THE 90° BEND. THIS WILL ALLOW THE MATERIAL TO MOVE OUTWARD.
3. PANNING TOOL SHOWN FOR GENERAL PROCEDURE ONLY. THE SHAPE OF THE PANNING TOOL MAY VARY.



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PHONE: 800-245-0396 ° FAX: 724-376-3864

"FSS-316" STANDING SEAM DETAILS

DRAWN BY:

D. JUREY

DATE:

8/12/25

CHECKED BY:

DATE:

PANNING DETAIL

DRAWING NO.

FSS316-5