

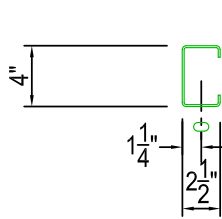
FLEXOSPAN STANDARD PUNCHING FOR CEE PURLINS AND GIRTS

STANDARD FINISHES : GALVANIZED, STAINLESS AND GRAY OXIDE

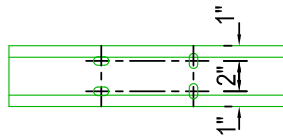
4" x 2 1/2" CEE

(AVAILABLE GAUGES - 16, 14, & 12)

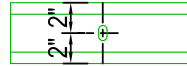
(CALL FLEXOSPAN FOR ADDITIONAL PUNCH SIZES AND PUNCH OPTIONS)



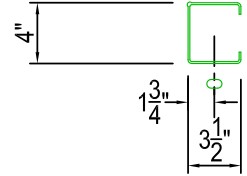
**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)



**WEB
PUNCHING**
5/8" x 3/4" SLOTS
(STANDARD)



**SAG ROD
PUNCHING**
5/8" x 3/4" SLOTS
(OPTIONAL)

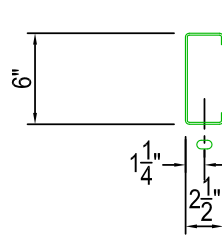


**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)

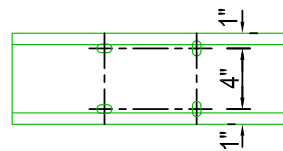
6" x 2 1/2" CEE

(AVAILABLE GAUGES - 16, 14, 12 & 10)

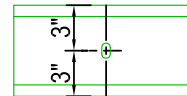
(CALL FLEXOSPAN FOR ADDITIONAL PUNCH SIZES AND PUNCH OPTIONS)



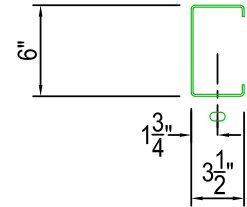
**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)



**WEB
PUNCHING**
5/8" x 3/4" SLOTS
(STANDARD)



**SAG ROD
PUNCHING**
5/8" x 3/4" SLOTS
(OPTIONAL)

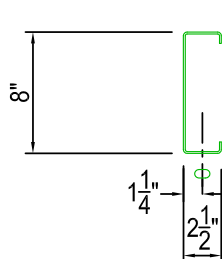


**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)

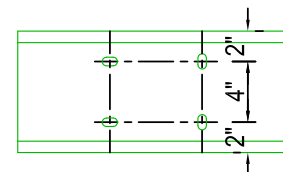
8" x 2 1/2" CEE

(AVAILABLE GAUGES - 16, 14, 12 & 10)

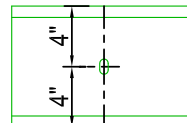
(CALL FLEXOSPAN FOR ADDITIONAL PUNCH SIZES AND PUNCH OPTIONS)



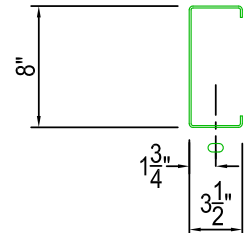
**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)



**WEB
PUNCHING**
5/8" x 3/4" SLOTS
(STANDARD)



**SAG ROD
PUNCHING**
5/8" x 3/4" SLOTS
(OPTIONAL)

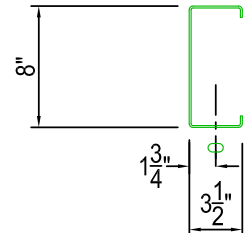


**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)

8" x 3 1/2" CEE

(AVAILABLE GAUGES - 16, 14, 12 & 10)

(CALL FLEXOSPAN FOR ADDITIONAL PUNCH SIZES AND PUNCH OPTIONS)



**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)

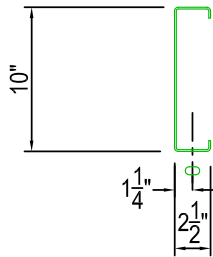
FLEXOSPAN STANDARD PUNCHING FOR CEE PURLINS AND GIRTS

STANDARD FINISHES : GALVANIZED, STAINLESS AND GRAY OXIDE

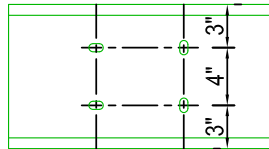
10" x 2 1/2" CEE

(AVAILABLE GAUGES - 16, 14, 12 & 10)

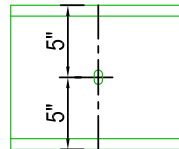
(CALL FLEXOSPAN FOR ADDITIONAL PUNCH SIZES AND PUNCH OPTIONS)



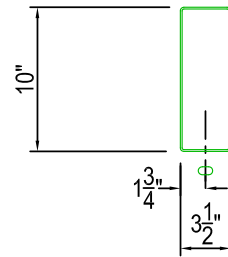
**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)



**WEB
PUNCHING**
5/8" x 3/4" SLOTS
(STANDARD)



**SAG ROD
PUNCHING**
5/8" x 3/4" SLOTS
(OPTIONAL)



**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)

10" x 3 1/2" CEE

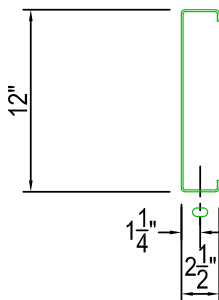
(AVAILABLE GAUGES - 14, 12 & 10)

(CALL FLEXOSPAN FOR ADDITIONAL PUNCH SIZES AND PUNCH OPTIONS)

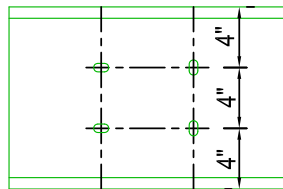
12" x 2 1/2" CEE

(AVAILABLE GAUGES - 14, 12 & 10)

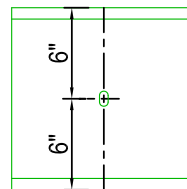
(CALL FLEXOSPAN FOR ADDITIONAL PUNCH SIZES AND PUNCH OPTIONS)



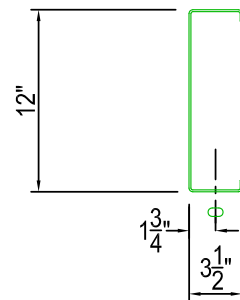
**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)



**WEB
PUNCHING**
5/8" x 3/4" SLOTS
(STANDARD)



**SAG ROD
PUNCHING**
5/8" x 3/4" SLOTS
(OPTIONAL)

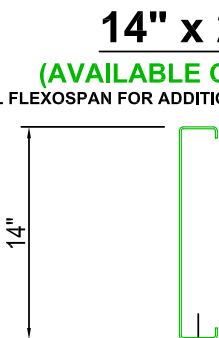


**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)

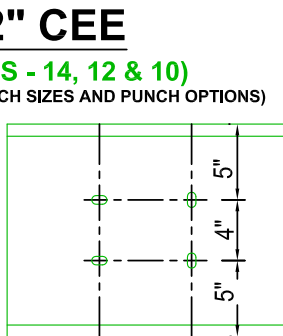
12" x 3 1/2" CEE

(AVAILABLE GAUGES - 14, 12 & 10)

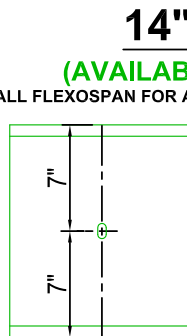
(CALL FLEXOSPAN FOR ADDITIONAL PUNCH SIZES AND PUNCH OPTIONS)



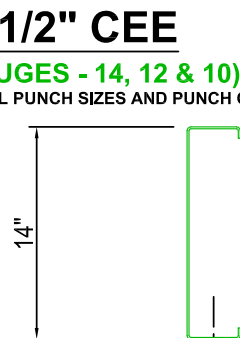
**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)



**WEB
PUNCHING**
5/8" x 3/4" SLOTS
(STANDARD)



**SAG ROD
PUNCHING**
5/8" x 3/4" SLOTS
(OPTIONAL)



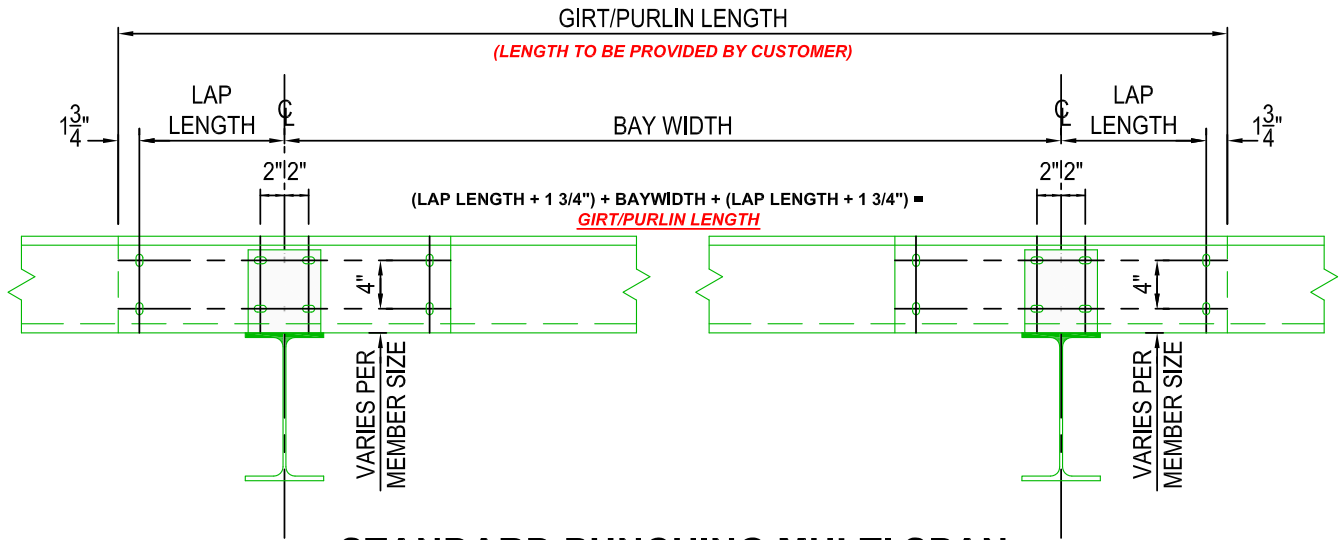
**FLANGE
PUNCHING**
9/16" x 1" SLOTS
(OPTIONAL)

14" x 3 1/2" CEE

(AVAILABLE GAUGES - 14, 12 & 10)

(CALL FLEXOSPAN FOR ADDITIONAL PUNCH SIZES AND PUNCH OPTIONS)

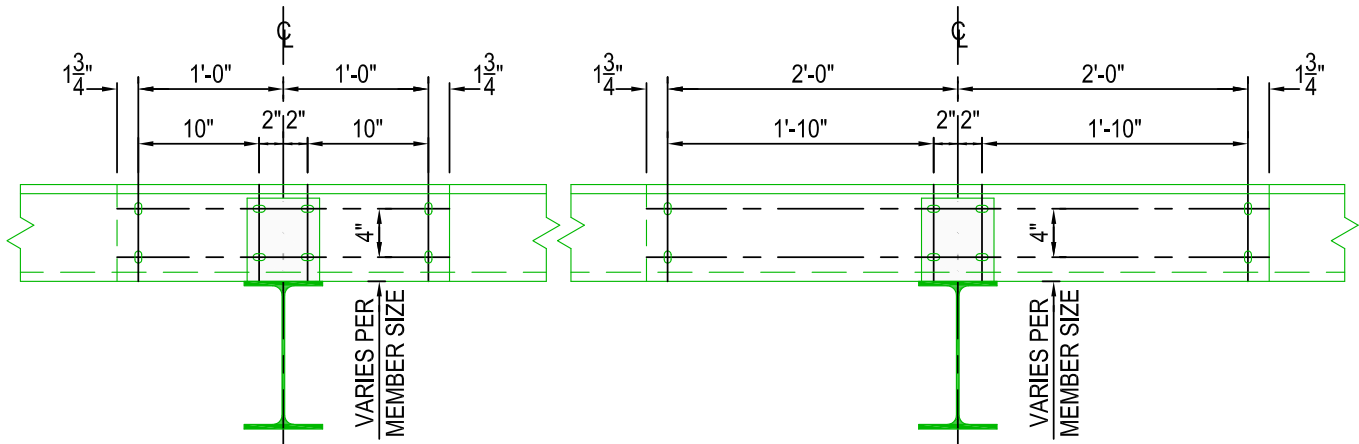
FLEXOSPAN STANDARD MULTI SPAN CEE AND ZEE PUNCH PATTERNS



STANDARD PUNCHING MULTI SPAN

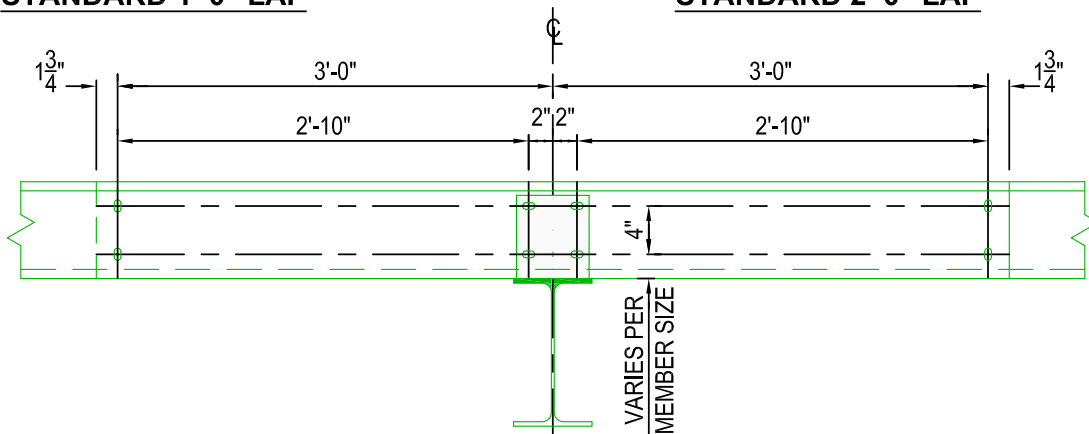
(OUTBOARD/BYPASS CLIPS)

FACTORY TOLERANCE = +/- 1/4"



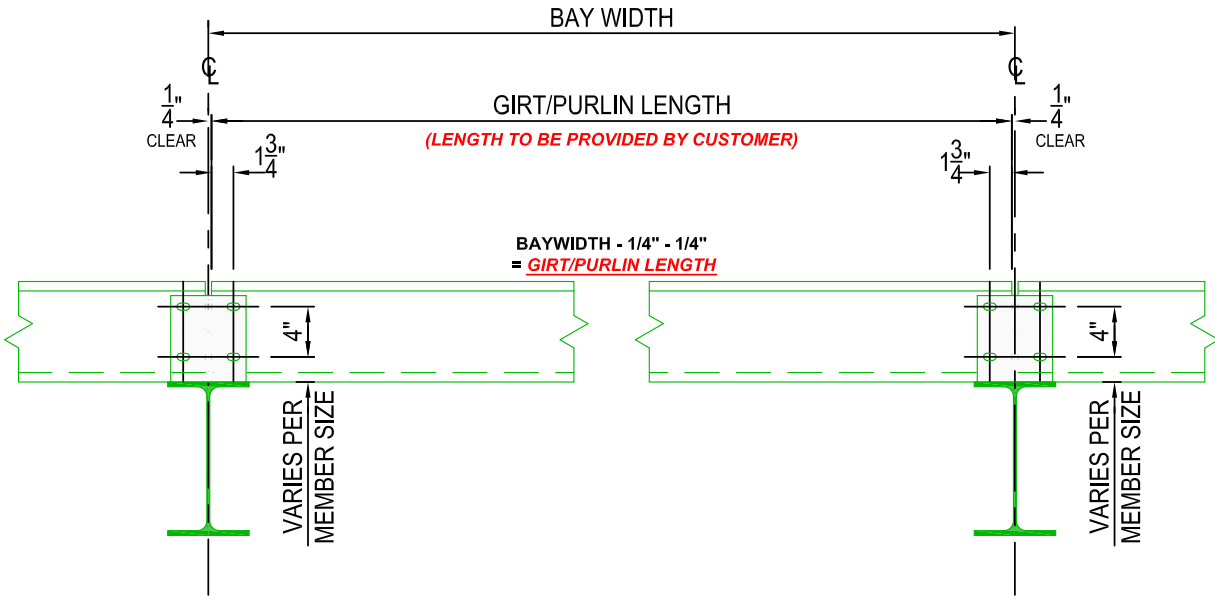
STANDARD 1'-0" LAP

STANDARD 2'-0" LAP



STANDARD 3'-0" LAP

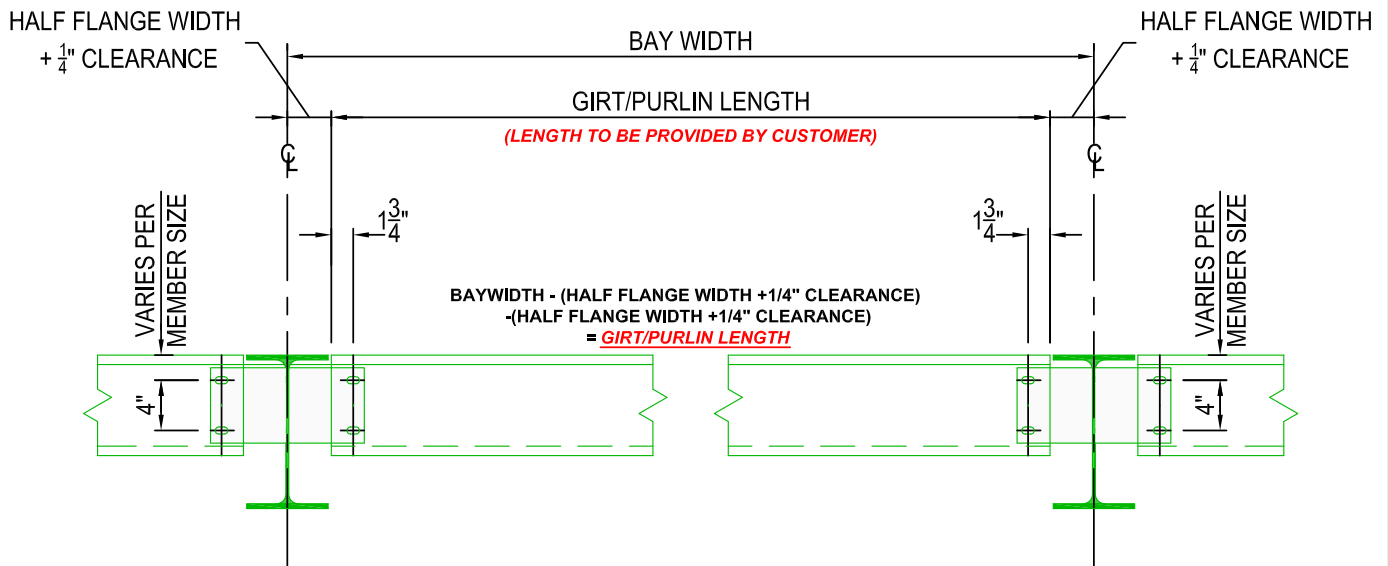
FLEXOSPAN STANDARD SIMPLE SPAN CEE AND ZEE PUNCH PATTERNS



STANDARD PUNCHING OUTBOARD SIMPLE SPAN

(OUTBOARD/BYPASS CLIPS)

FACTORY TOLERANCE = $\pm 1/4"$



STANDARD PUNCHING INBOARD SIMPLE SPAN

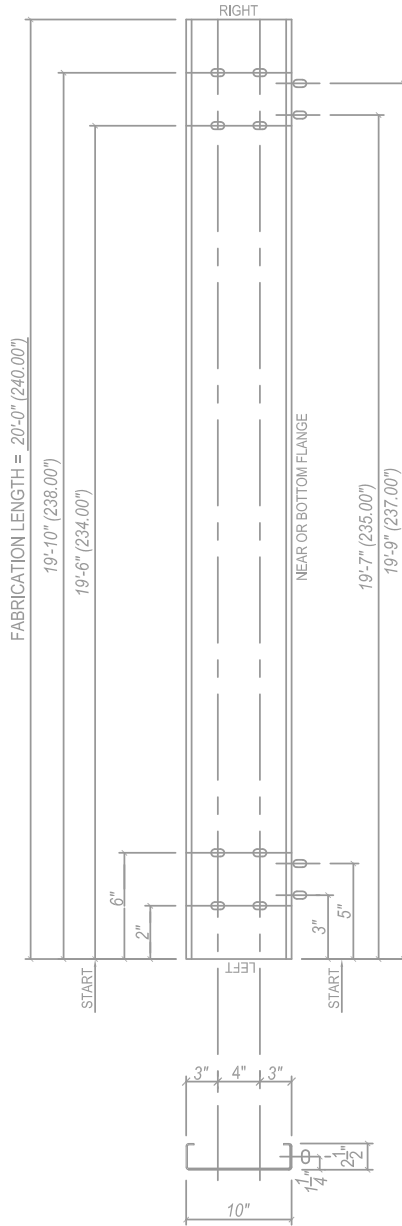
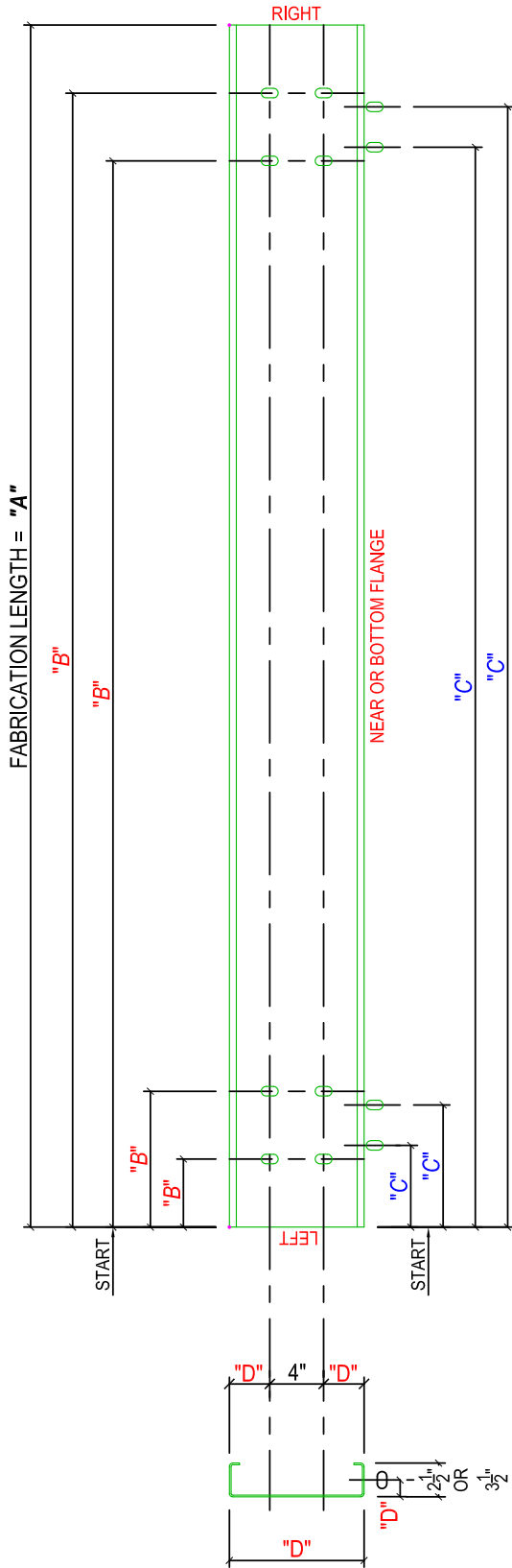
(INBOARD/FLUSH CLIPS)

FACTORY TOLERANCE = $\pm 1/4"$

FLEXOSPAN EXAMPLE CEE PUNCHING LAYOUT

IMPORTANT NOTES: (All dimensions to be supplied by customer.)

- A. **OVERALL LENGTH :** Fabrication length of Cee.
- B. **WEB HOLES (STANDARD) :** Detail all punch dimensions from the start line (left to right) individually.
- C. **FLANGE HOLES : (OPTIONAL)** Detail all punch dimensions from the start line (left to right) individually.
- D. All dimensions will be associated with the Cee shape required for standard punching.
- E. Near or bottom flange is always turned up.
- F. All dimensions to be in inches.



AN EXAMPLE OF CEE PUNCHING

BLANK FORM FOR CEE PUNCHING LAYOUT (DUPLICATE AS NEEDED)

[illegible]