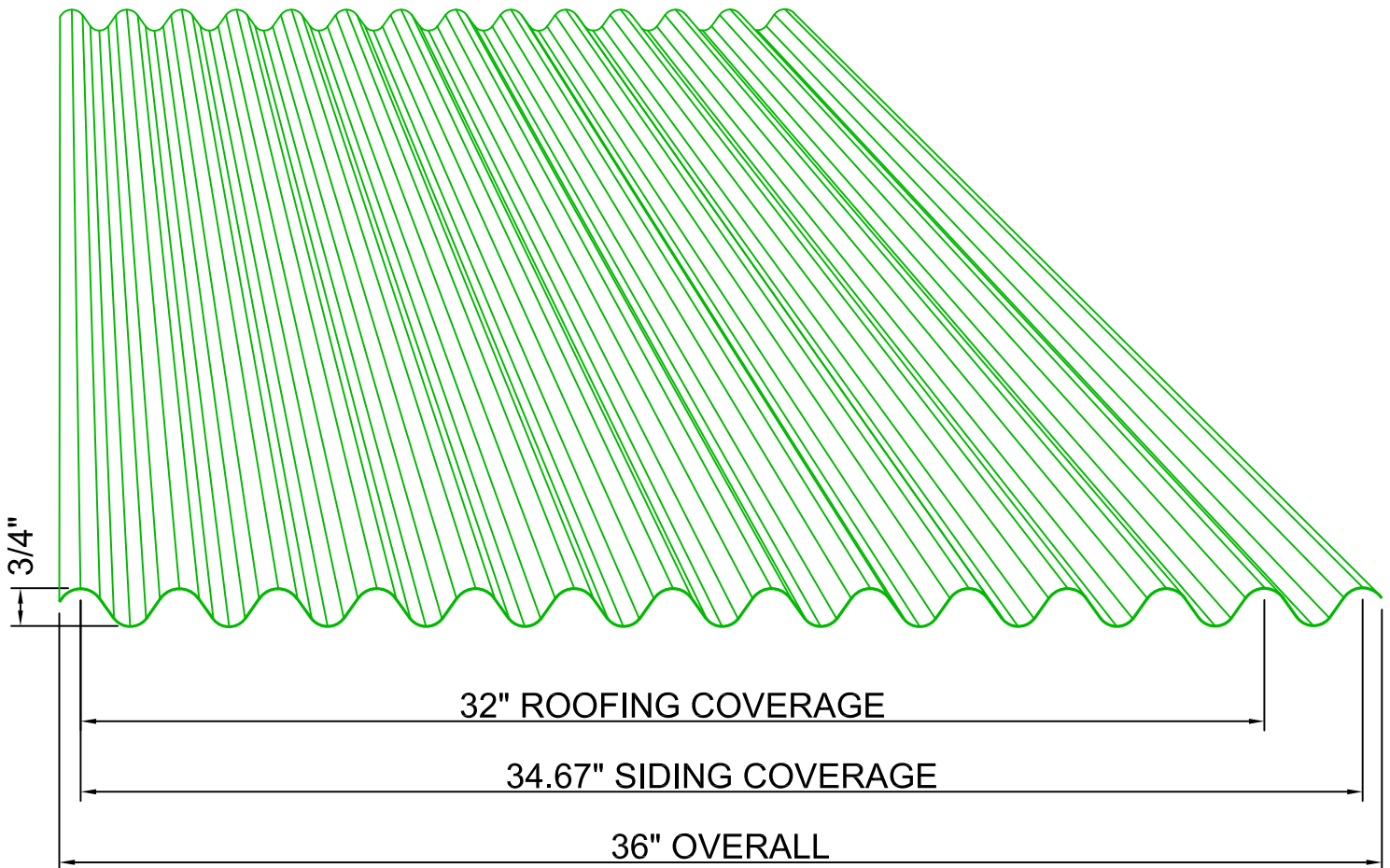


2.67" x 3/4" CORRUGATED STANDARD DETAILS



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BOX 515 RAILROAD STREET
SANDY LAKE, PENNSYLVANIA 16145-0515
PHONE: 800-245-0396 • FAX: 724-376-3864

2.67" x 3/4" CORRUGATED
STANDARD DETAILS

DRAWN BY: D. JUREY

DATE: 6/12/25

CHECKED BY:

DATE:

COVER

DRAWING NO.

2.67"x3/4"-C

I. GENERAL NOTES:

I(a). 2.67" x 3/4" CORRUGATED PANELS TO BE MANUFACTURED FROM G-90 GALVANIZED STEEL, GALVALUME, STAINLESS STEEL, OR ALUMINUM ALLOY 3003-H14.

I(b). 2.67" x 3/4" CORRUGATED PANELS TO BE BARE AS NOTED IN NOTE #1, OR PRE-PAINTED WITH A SILICONIZED POLYESTER, KYNAR®, OR FLEXSHIELD FINISH.

I(c). 2.67" x 3/4" CORRUGATED PANELS TO BE SUPPLIED IN FORMED PANEL LENGTHS UP TO 40'-0". PANELS 40'-60' ARE AVAILABLE WITH SPECIAL PACKAGING AND SHIPPING.

I(d). 2.67" x 3/4" CORRUGATED PANELS CAN BE SUPPLIED WITH VARIOUS FLASHINGS, PIPE JACKS, FASTENERS, SEALANTS, AND CLOSURES TO COMPLETE A PROJECT.

I(e). CONTRACTOR IS RESPONSIBLE FOR THE PROPER INSTALLATION OF THE PANEL SYSTEM AND TO INSURE ALL PURLINS, GIRTS, OR SUB-FRAMING MEMBERS ARE PROPERLY INSTALLED AND ALIGNED IN ACCORDANCE WITH A.I.S.C. SPECIFICATIONS.

I(f). DUE TO INHERENT TOLERANCES OF BASE METAL, ANY FLAT SURFACE PANELS COULD HAVE SOME "OIL-CANNING". THIS IS NOT A BASIS FOR REJECTION OF THE PRODUCT.

I(g). DUE TO THE INDIVIDUALIZED NATURE OF PROJECTS, THE ERECTOR IS RESPONSIBLE FOR THE CORRECT PANEL LENGTHS & QUANTITIES, AND ALL ACCESSORY SIZES, TYPES, & QUANTITIES.

I(h). IF AIR & WATER INFILTRATION TEST IS REQUIRED IN THE SPECIFICATIONS; THEN CALL FACTORY FOR REQUIRED MODIFICATIONS OF DETAILS.

II. UNLOADING & STORAGE NOTES:

II(a). WHEN UNLOADING PANELS, SPREADER BAR & NYLON STRAPS OF THE PROPER SIZE, LENGTH, AND SPACING ARE TO BE USED BY SKILLED PERSONNEL APPLYING PROPER PROCEDURES TO PREVENT BUCKLING OR DAMAGE OF PANELS AND POSSIBLE BODILY INJURY.

II(b). UPON DELIVERY INSPECT & TAKE INVENTORY OF ALL PARTS. NOTE ANY DAMAGED OR MISSING PARTS ON THE BILL OF LADING AND CONTACT FACTORY IMMEDIATELY.

II(c). INSPECT PANELS & TRIM FOR MOISTURE THAT MAY HAVE FORMED DURING SHIPMENT. IF MOISTURE IS PRESENT, THEN MATERIALS MUST BE UNPACKAGED, WIPED DRY, AND THEN RESTACKED.

II(d). IF INSIDE STORAGE IS NOT POSSIBLE, THEN ELEVATE ONE END OF BUNDLE AND COVER LOOSELY TO ALLOW AIR TO CIRCULATE THROUGH MATERIALS. NEVER USE PLASTIC TO COVER MATERIALS.

II(e). TRAPPED MOISTURE CAN CAUSE STAINING OF PANELS OR PROMOTE RUST ON UNPAINTED MATERIALS.

II(f). EXPOSURE TO DIRECT SUNLIGHT AND/OR HIGH HUMIDITY MAY CAUSE STRIPPABLE PLASTIC FILM TO ADHERE TO THE METAL PERMANENTLY AND DISCOLOR FINISH.

III. ERECTION NOTES:

III(a) 2.67" x 3/4" CORRUGATED PANELS ARE RECOMMENDED FOR ROOF SLOPES 1:12 AND GREATER.

III(b). 3/32" x 1/2" SEALER TAPE TO BE INSTALLED CONTINUOUSLY @ ALL SIDE LAPS OF ROOF PANELS ON ROOF SLOPES 4:12 AND LESS. SEALER TAPE IS OPTIONAL ON SLOPES GREATER THAN 4:12. SEALER TAPE TO BE USED AT ALL END LAPS REGARDLESS OF PITCH.



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2.67" x 3/4" CORRUGATED STANDARD DETAILS

DRAWN BY:

D. UREY

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DATE:

GENERAL NOTES

DRAWING NO.

2.67"x3/4"-1

III. ERECTION NOTES(cont.):

III(c). WALL SIDE LAP FASTENERS TO BE SPACED 16" O/C MAX.

III(c1). ON ROOFING APPLICATIONS ALL SCREWS SHOULD BE IN THE HI RIB OF PANEL. SEE ROOF FASTENING SCHEDULE FOR DETAILS. ROOF SIDE LAP FASTENERS TO BE SPACED 12" O/C MAX.

III(d). CLOSED CELL POLYETHYLENE CLOSURES FACTORY FORMED TO THE PANEL PROFILE TO BE FIELD INSTALLED WHERE NECESSARY TO WEATHERTIGHT THE PANEL SYSTEM.

III(e). 2.67" x 3/4" CORRUGATED PANELS ARE TO BE SQUARE WITH BUILDING & ALIGNED USING MARKS @ THE EAVES, RIDGE, BASE, & VALLEYS. MARKS TO BE 34.67" ON CENTER FOR SIDING AND 32" ON CENTER FOR ROOFING

III(f). CORRUGATIONS OF 2.67" x 3/4" CORRUGATED ROOF PANELS AT RIDGE TO ALIGN WITH CORRUGATIONS ON OPPOSITE SIDE OF THE RIDGE.

III(g). ANY CUTTING OR BEVELING OF PANELS @ ENDS OF PANEL RUNS, HIPS, VALLEYS, OR PENETRATIONS TO BE DONE BY THE ERECTOR IN THE FIELD.

III(h). REMOVE ALL STRIPPABLE PLASTIC AS PANELS ARE BEING ERECTED.

IV. CLEAN-UP NOTES:

IV(a) INSPECT ENTIRE ROOF AND SIDING AREA. REMOVE ANY PIECES OF STRIPPABLE PLASTIC FILM STILL LEFT ON PANELS OR FLASHING. MAKE SURE FLASHING IS PROPERLY INSTALLED AND CAULKED WHERE SHOWN ON DETAILS.

IV(b). ANY METAL SHAVINGS FROM FIELD CUTTING OR DRILLING OF PANELS MUST BE CLEANED OFF ROOF EACH DAY TO PREVENT RUST AND/OR DISCOLORATION OF PANELS.

IV(c). TOUCH-UP ANY SCRATCHES, NICKS, OR FASTENER HEADS WITH TOUCH-UP PAINT. MAKE SURE AREA IS THOROUGHLY CLEANED AND USE ONLY AN ARTISTS BRUSH. COVER ONLY THE SCRATCH - DO NOT PAINT OVER ANY PREPAINTED AREA.

V. CAUTIONS:

V(a). CARE MUST BE TAKEN TO NOT OVER TORQUE FASTENERS.

V(b). DO NOT UNDER ANY CIRCUMSTANCE, STEP ON THE PANEL AT THE PANEL ENDS. THE ROOF PANEL MAY NOT SUPPORT THE WEIGHT OF A MAN AT THESE LOCATIONS WHICH COULD RESULT IN SERIOUS INJURY AND IT COULD AFFECT PANEL ALIGNMENT.

V(c). CARE MUST BE TAKEN IN PROTECTING ROOF PANELS FROM OTHER TRADES, DISSIMILAR METALS, AND POSSIBLE RUN OFF OF HVAC EQUIPMENT.

V(d). THESE STANDARD DETAILS ARE PROVIDED FOR REFERENCE ONLY. OTHER DETAILS MAY BE NECESSARY BASED ON ACTUAL JOBSITE CONDITIONS, BUILDING CODE AND REGULATORY ISSUES, OWNER/ARCHITECT/CONTRACTOR/ERECTOR REQUIREMENTS AND MANY OTHER FACTORS. THE PURCHASER IS RESPONSIBLE FOR THE SELECTION, USE AND IMPLEMENTATION OF THE PROPER DETAILS.

V(e). INSURING WATER-TIGHTNESS ON ANY GIVEN PROJECT IS THE FUNCTION OF THE INSTALLER. THE ARCHITECT/GENERAL CONTRACTOR/INSTALLER HAVE THE RESPONSIBILITY TO SELECT DETAILS TO INSURE ADEQUATE WATER-TIGHTNESS TO MEET PARTICULAR BUILDING REQUIREMENTS.



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2.67" x 3/4" CORRUGATED STANDARD DETAILS

DRAWN BY:

D. UREY

DATE:

6-12-25

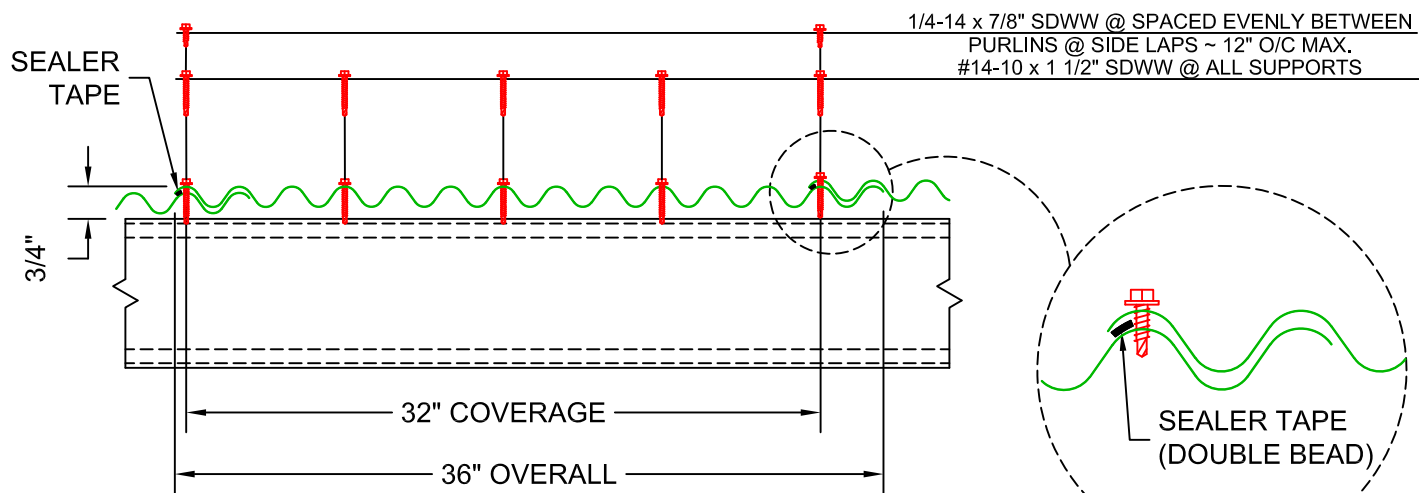
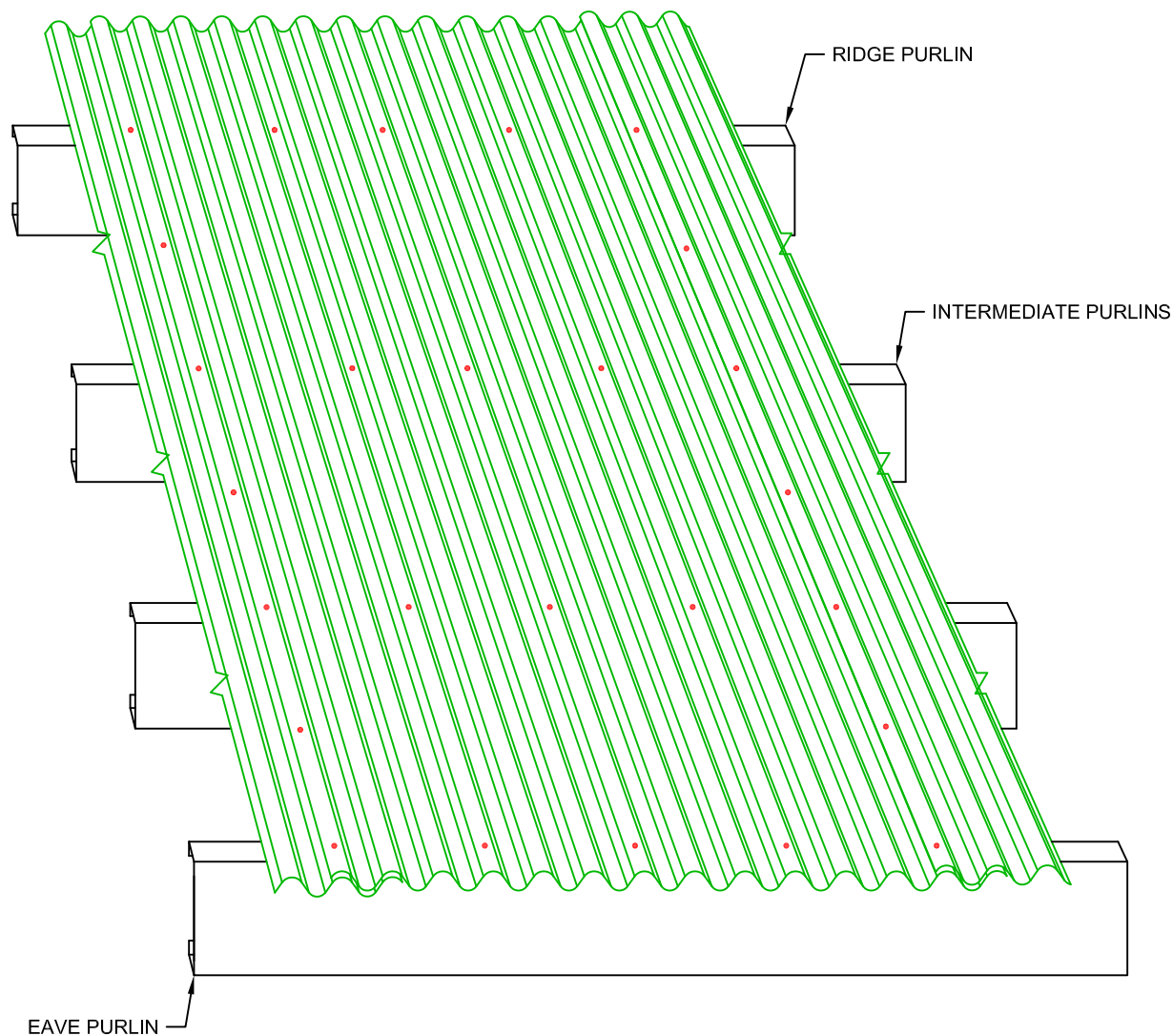
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DATE:

GENERAL NOTES(CONT.)

DRAWING NO.

2.67"x3/4"-2



NOTE: SEALER TAPE TO BE USED @ ALL SIDE & END LAPS
ON ROOF PITCHES 4:12 AND LESS.



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DRAWN BY: D. JUREY

DATE: 6-12-25

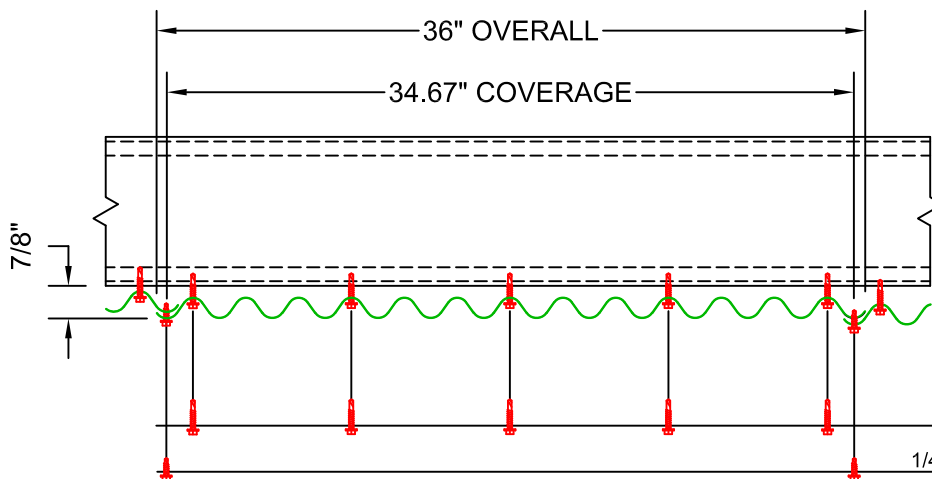
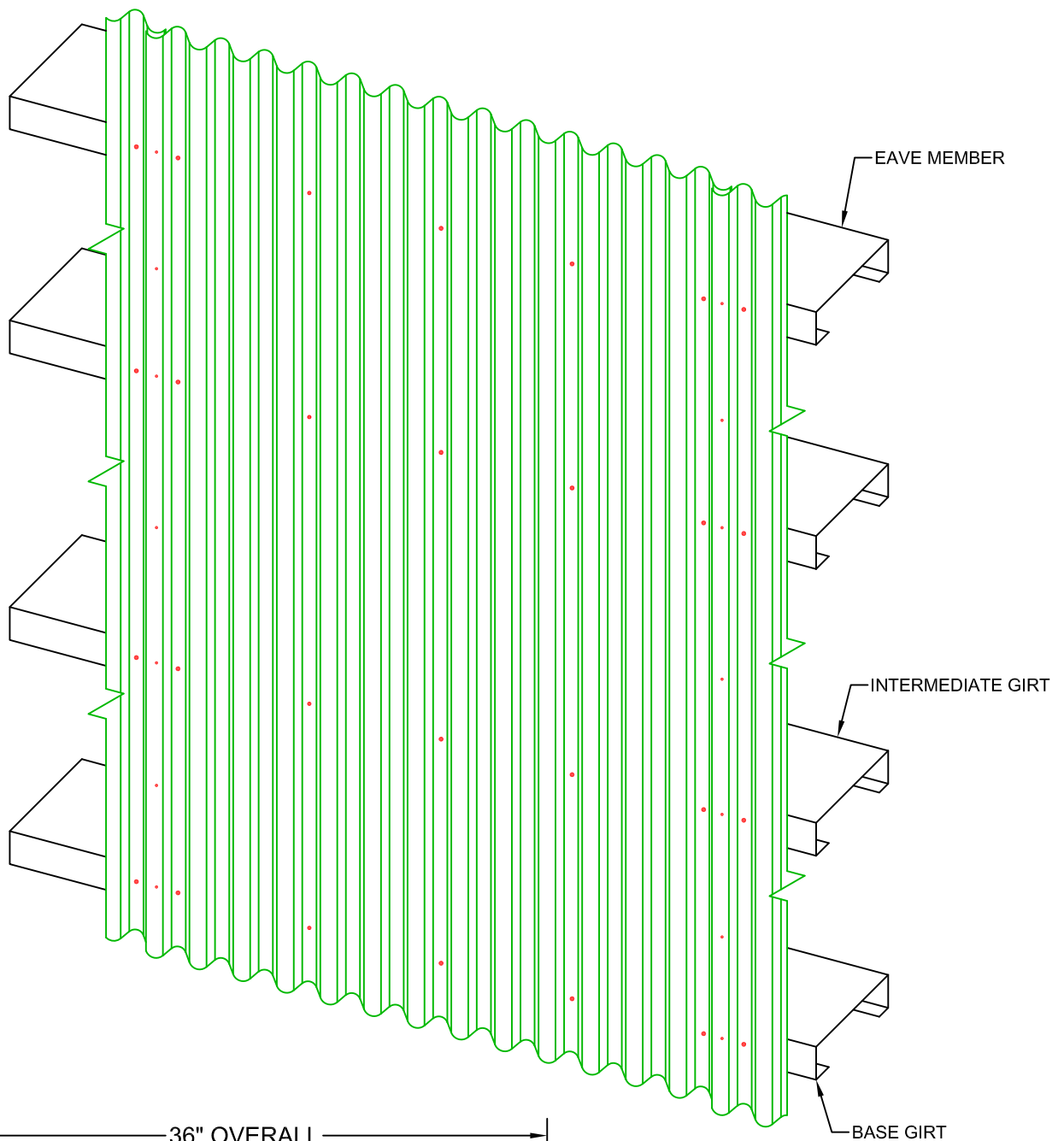
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DATE:

ISOMETRIC ROOFING
FASTENER DETAIL

DRAWING NO.

2.67"x3/4"-3



#12/14 x 1 1/2" SDWW @ ALL SUPPORTS

1/4-14 x 7/8" SDWW ~ SPACED EVENLY BETWEEN
GIRTS @ SIDE LAPS ~ 16" O/C MAX.



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2.67" x 3/4" CORRUGATED STANDARD DETAILS

DRAWN BY: D. JUREY

DATE: 6-12-24

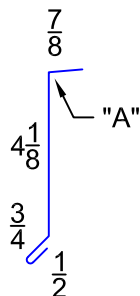
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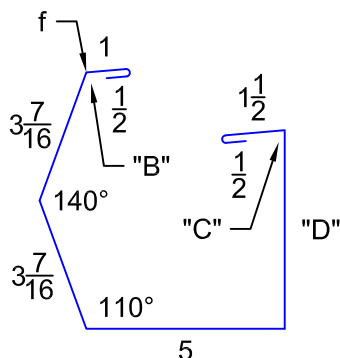
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FASTENER DETAIL

DRAWING NO.

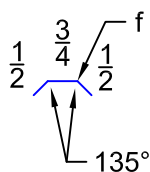
2.67"x3/4"-4



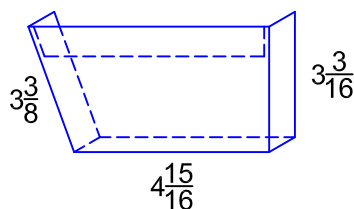
"LE2" EAVE TRIM



"GU1" GUTTER

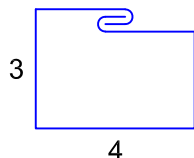


"GB1" GUTTER BARS



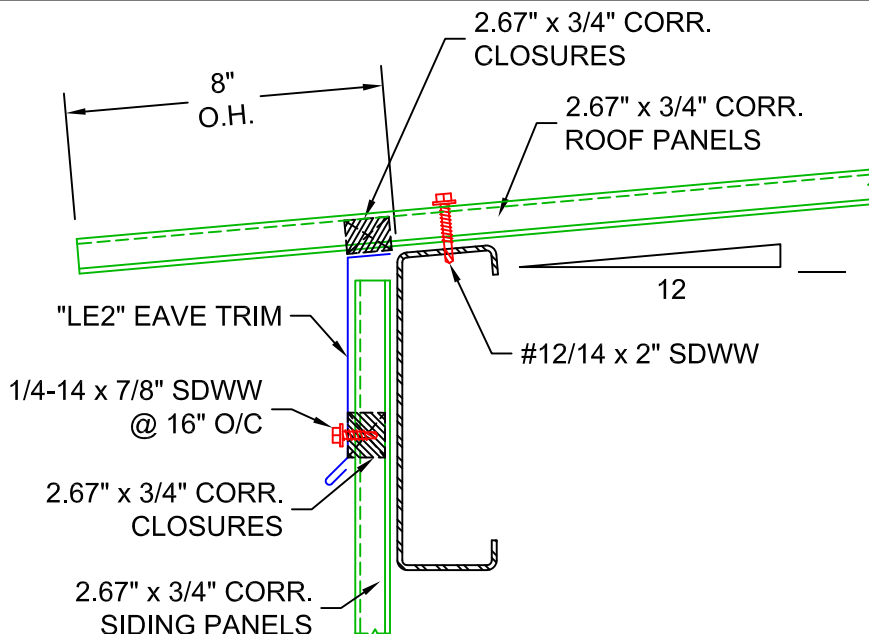
"GU1EC(R&L)" END CAPS

"GU1ECR" ~ AS SHOWN
"GU1ECL" ~ OPP. HAND

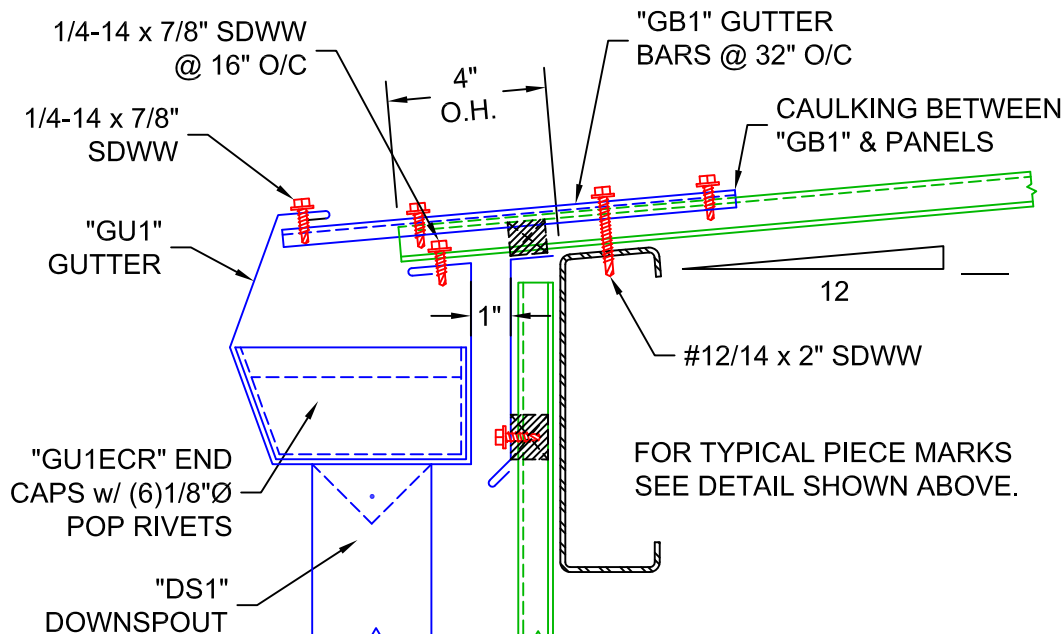


"DS1" DOWNSPOUTS

PITCH	"A" DIM.	"B" DIM.	"C" DIM.	"D" DIM.
1:12	95°	115°	85°	5 15/16
2:12	100°	120°	80°	6 3/8
3:12	104°	124°	76°	6 3/4
4:12	109°	129°	71°	7 1/8
5:12	113°	133°	67°	7 1/2



EAVE w/ TRIM



EAVE w/ TRIM & GUTTER

NOTES:

1. GUTTER TO BE CAULKED & LAPPED 4" MIN. AND POP RIVETED TOGETHER USING (8) 1/8"Ø POP RIVETS.
2. FIELD LOCATE AND MARK DOWNSPOUT LOCATION IN BOTTOM OF GUTTER. DRAW LINE FROM CORNER TO CORNER AND CUT ALONG LINE. BEND TABS DOWN AND POP RIVET INSIDE DOWNSPOUT.
3. USE THE CHART TO THE LEFT FOR DIMENSION VALUES FOR YOUR PARTICULAR ROOF PITCH.
4. GUTTER SIZE AND GUTTER BAR SPACING MUST BE ADJUSTED TO SUIT LOCAL WEATHER PECULIARITIES AND/OR TO ACCOMMODATE LONG ROOF SLOPES.



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DRAWN BY:

D. JUREY

DATE:

6-12-25

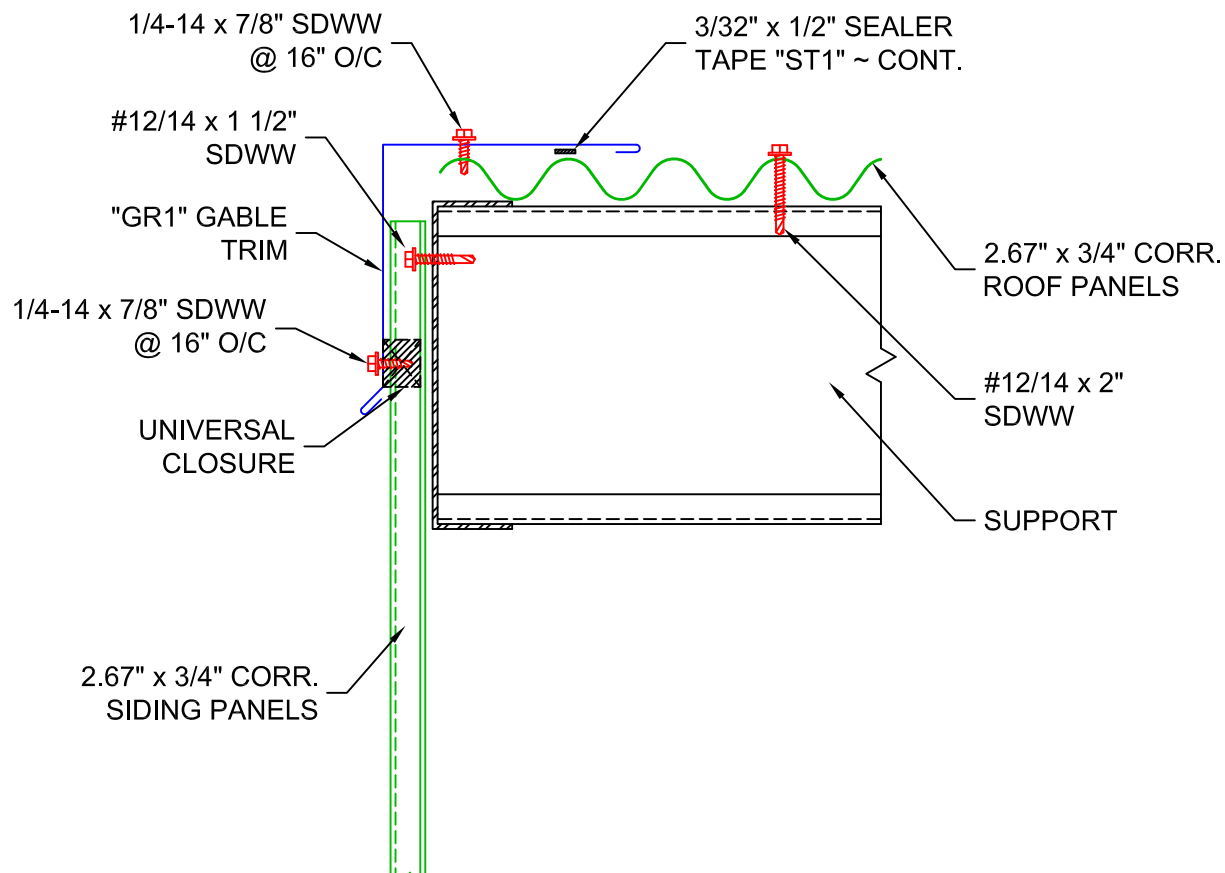
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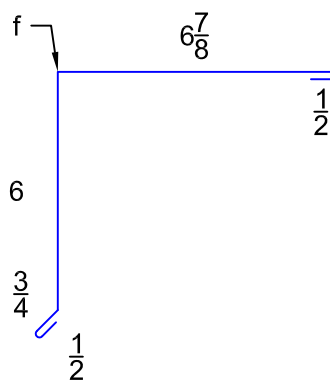
EAVE DETAILS

DRAWING NO.

2.67"x3/4"-5



START GABLE DETAIL



"GR1" GABLE TRIM



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DRAWN BY:

D. JUREY

DATE:

6-12-25

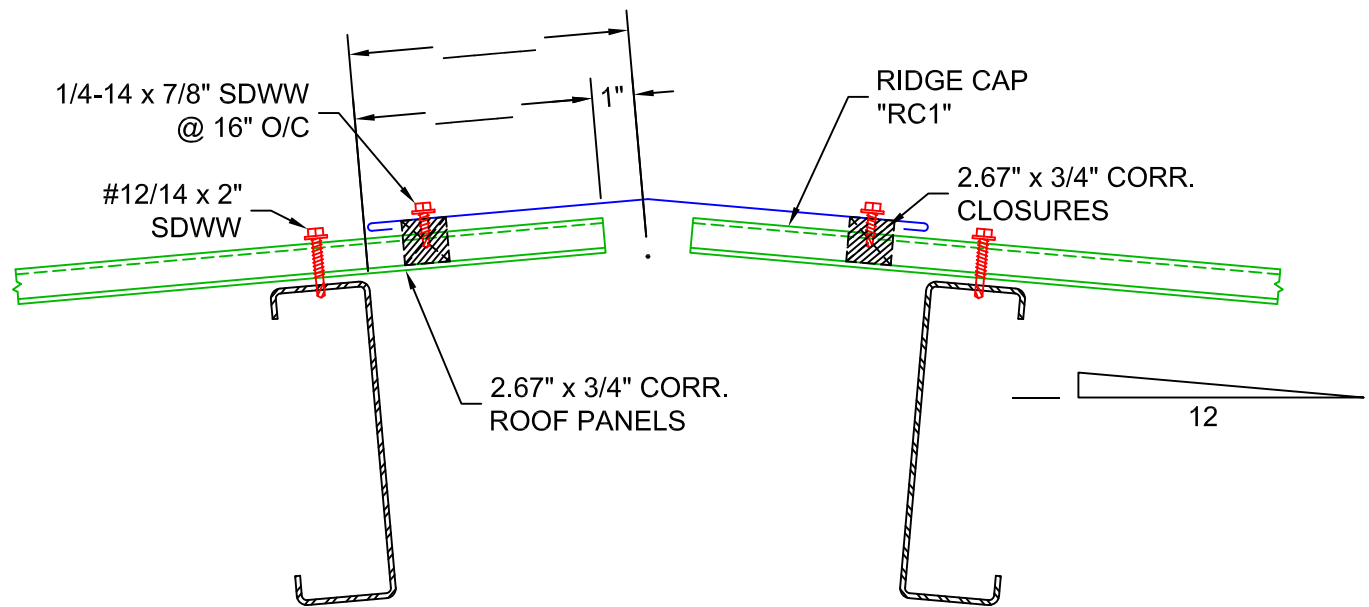
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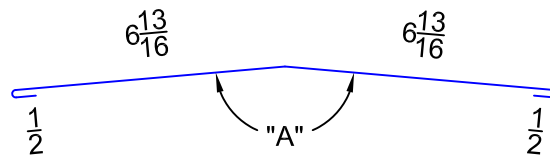
GABLE DETAIL

DRAWING NO.

2.67"x3/4"-6



RIDGE DETAIL



"RC1" RIDGE CAP

PITCH	"A" ANGLE
1:12	171°
2:12	161°
3:12	152°
4:12	143°
5:12	135°



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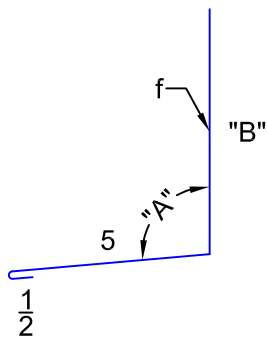
2.67" x 3/4" CORRUGATED STANDARD DETAILS

DRAWN BY: <i>D. JUREY</i>	DATE: <i>6-12-25</i>
REVISED BY:	DATE:

RIDGE DETAIL

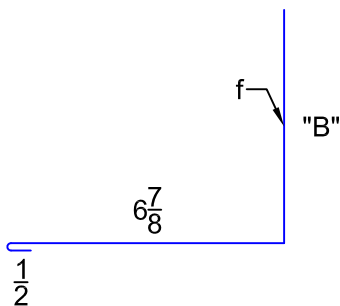
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2.67"x3/4"-7

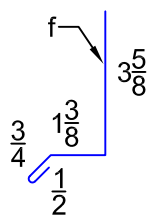


"WR1" BASE
ROOF FLASH

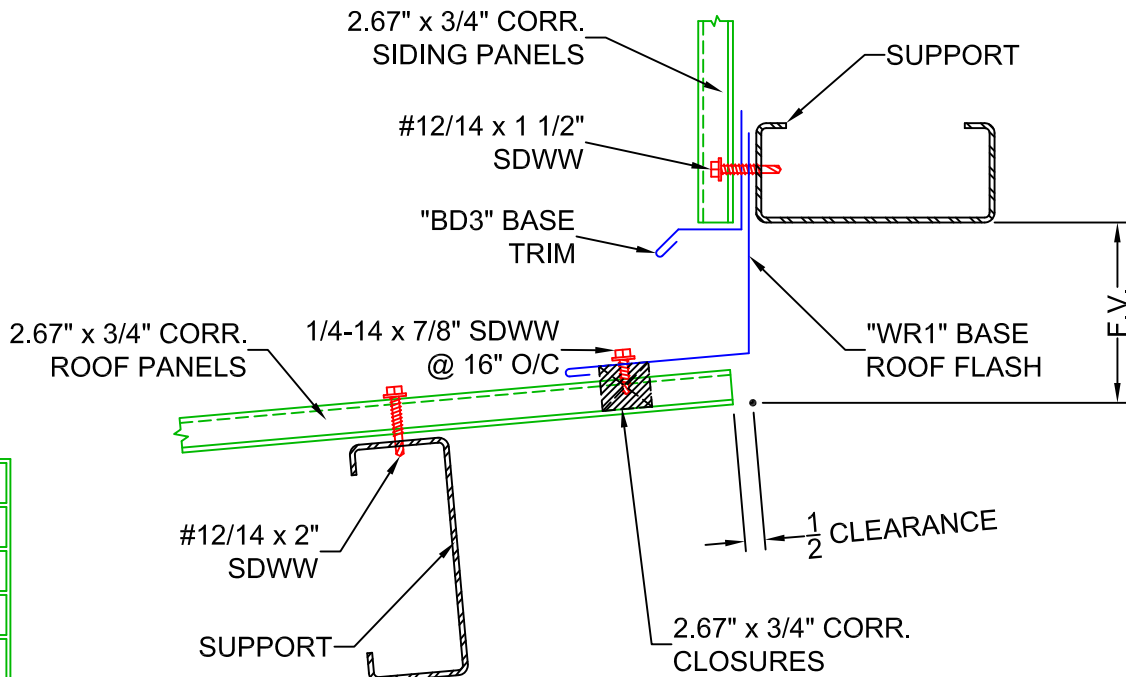
PITCH	"A" ANGLE
1:12	95°
2:12	99°
3:12	104°
4:12	108°
5:12	113°



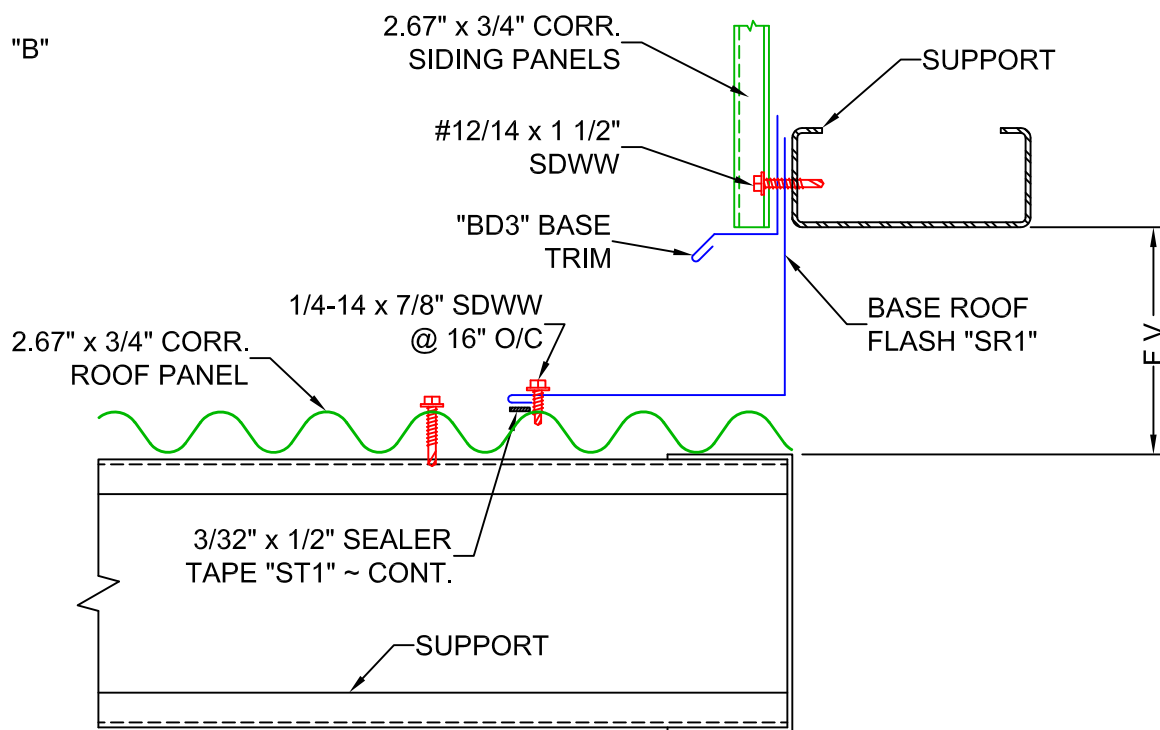
"SR1" BASE
ROOF FLASH



"BD3" BASE TRIM



BASE ROOF(HALF RIDGE) DETAIL



BASE ROOF DETAIL

ERECTOR NOTES:

1. ENDS OF BASE ROOF FLASH SHOULD BE CAULKED AND LAPPED 4" AWAY FROM PREVAILING WIND. FLASHING SHOULD BE STITCHED TOGETHER AT ENDS USING TWO 1/4-14 x 7/8" SDWW FASTENERS.
2. "A" & "B" DIMENSIONS VARY DUE TO CONSTRUCTION VARIATIONS.



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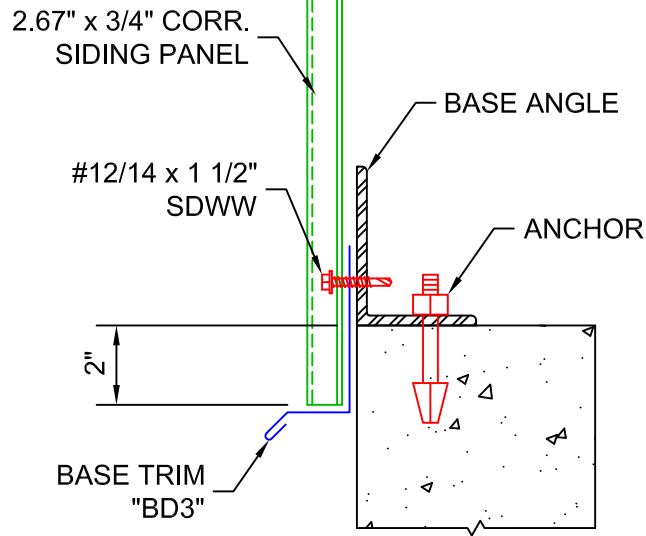
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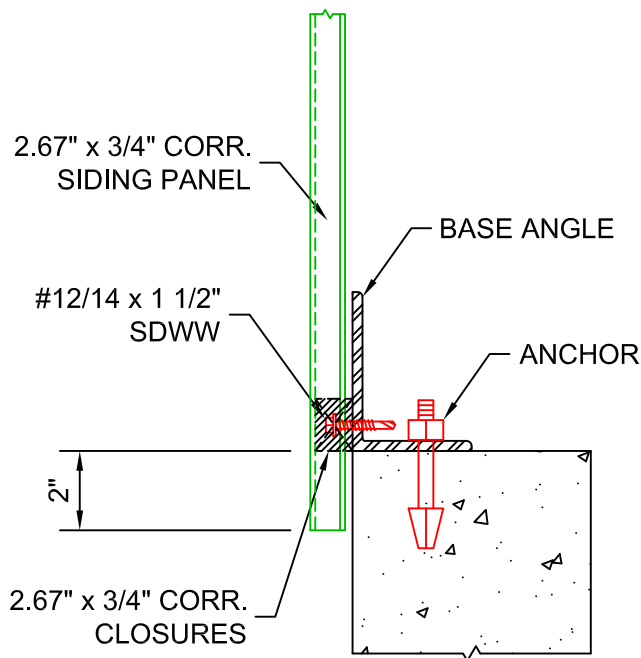
BASE ROOF DETAILS

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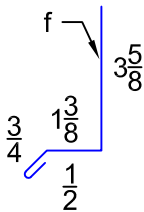
2.67"x3/4"-8



CURB w/ TRIM



CURB w/ CLOSURE



"BD3" BASE TRIM



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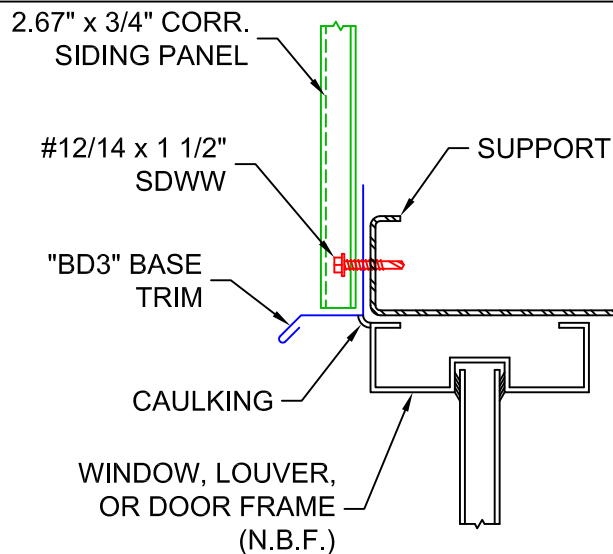
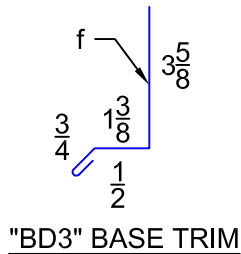
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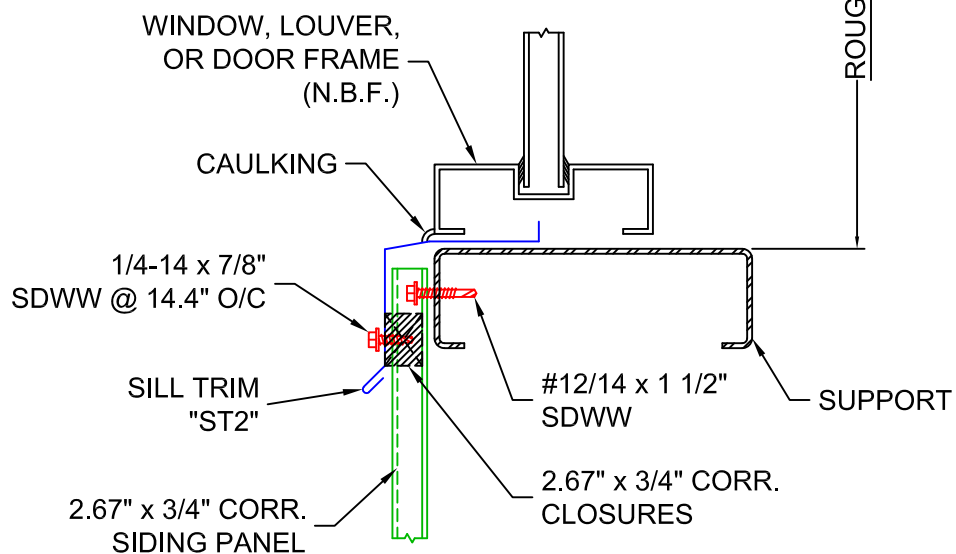
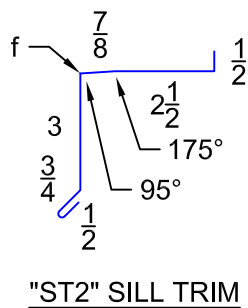
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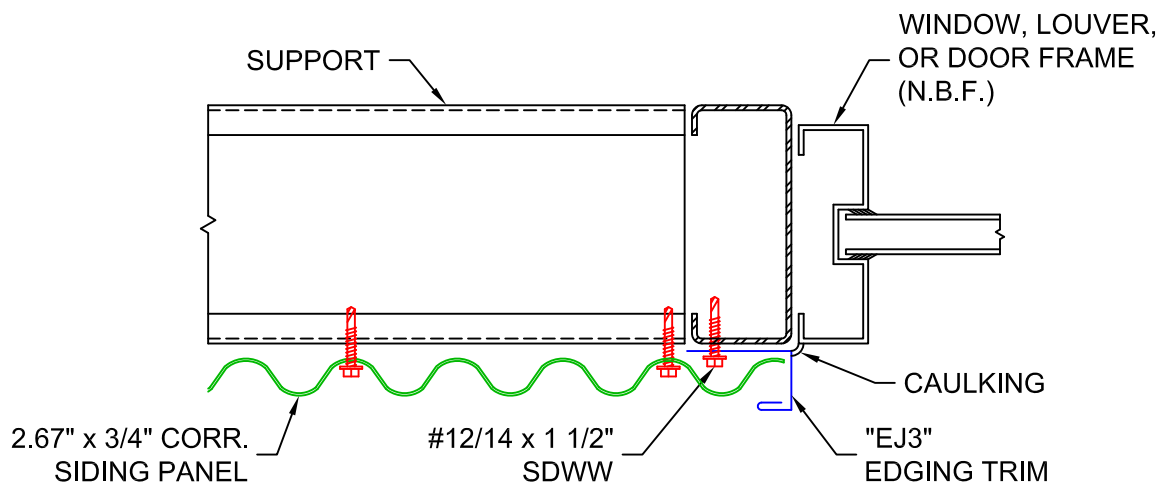
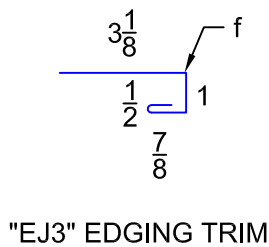
2.67"x3/4"-9



OPENING HEAD



OPENING SILL



OPENING JAMB



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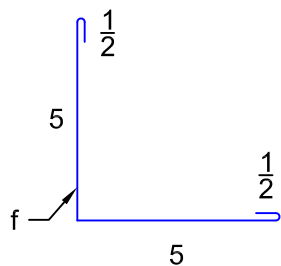
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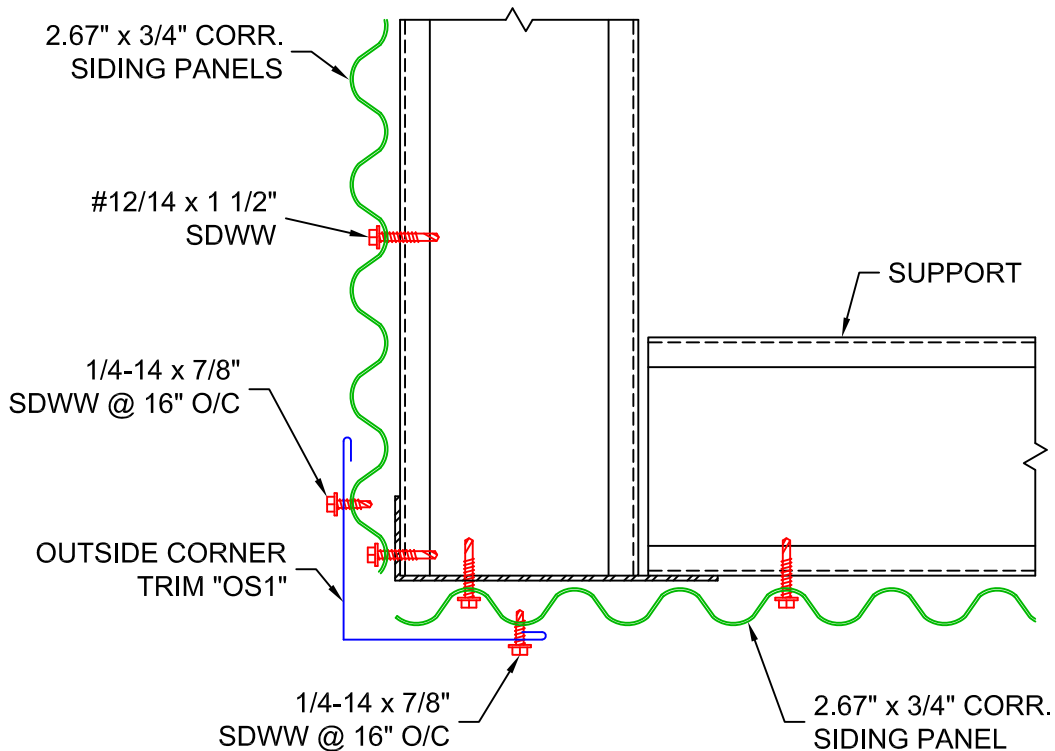
OPENING HEAD, SILL, & JAMB
DETAILS

DRAWING NO.

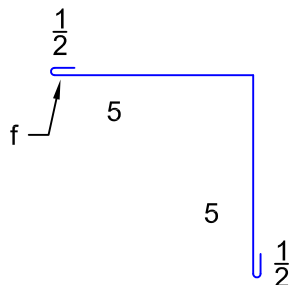
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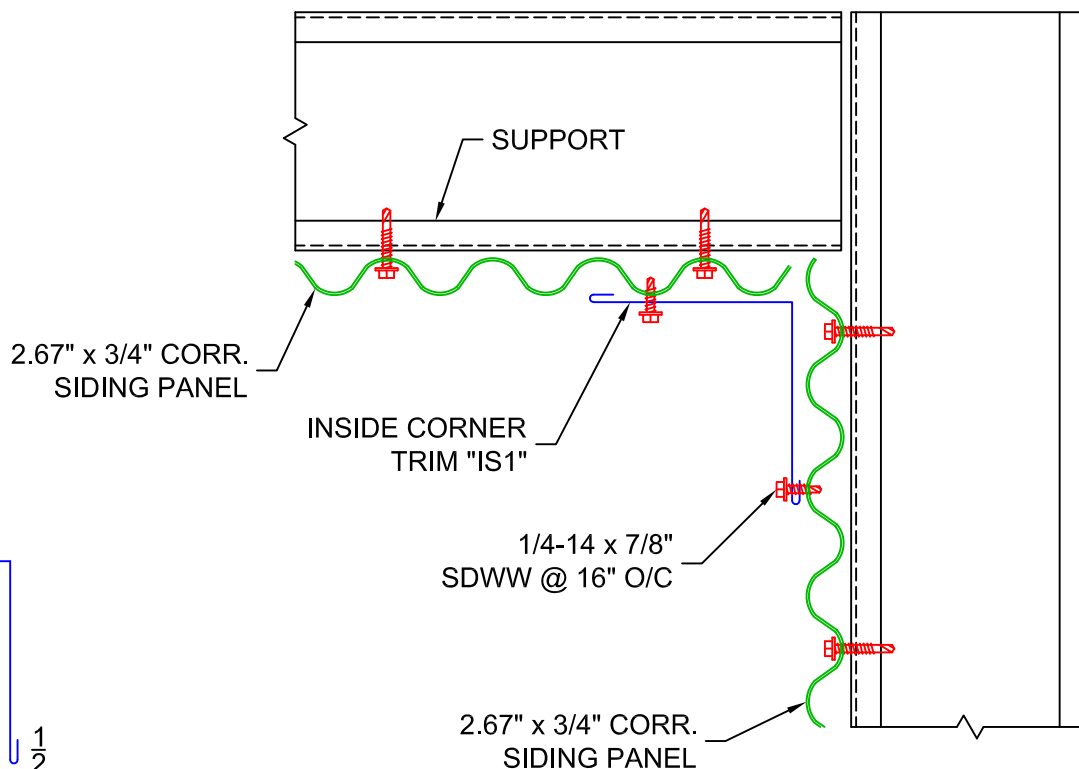
"OS1" OUTSIDE CORNER TRIM



OUTSIDE CORNER DETAIL



"IS1" INSIDE CORNER TRIM



INSIDE CORNER DETAIL



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DRAWN BY:

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DATE:

9-8-05

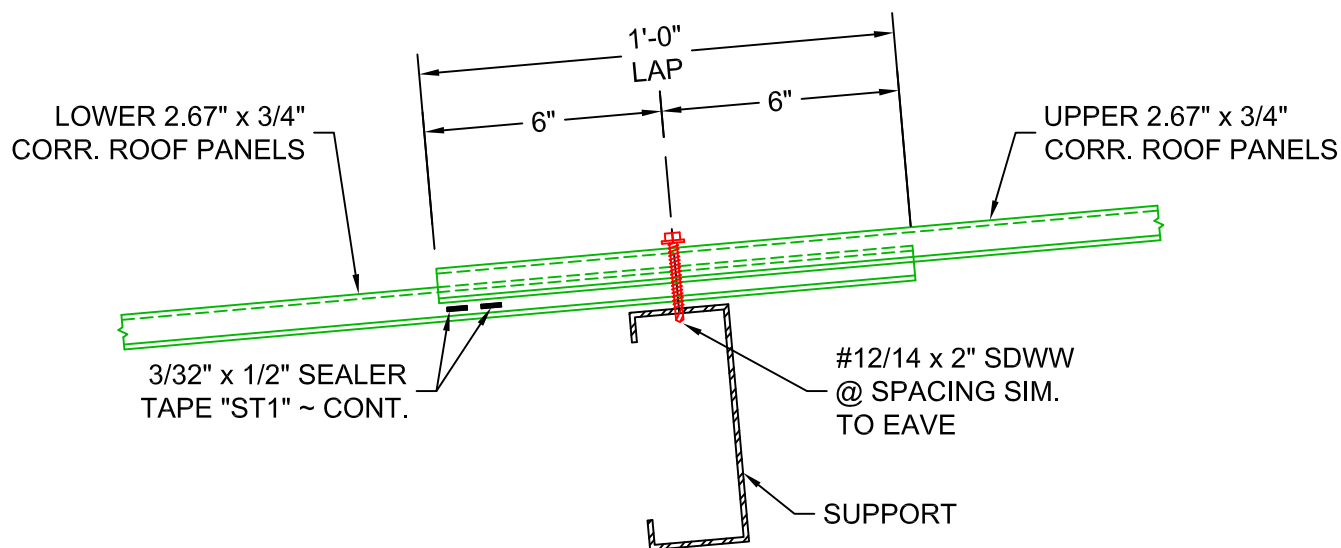
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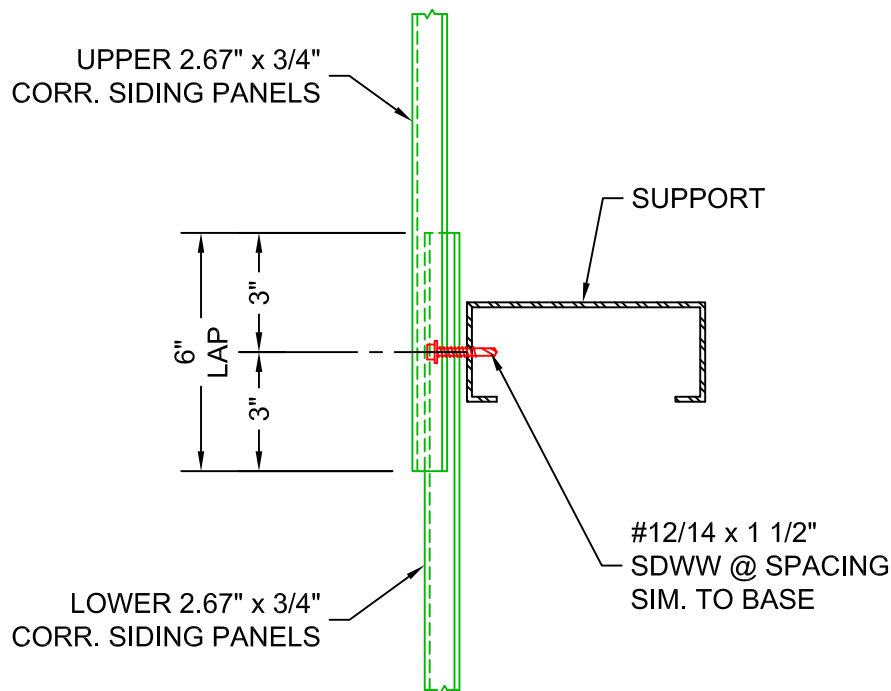
OUTSIDE & INSIDE CORNER
DETAILS

DRAWING NO.

2.67"x3/4"-11



ROOF PANEL END LAP DETAIL



SIDING PANEL END LAP DETAIL

NOTES:

1. 3/32" x 1/2" SEALER TAPE "ST1" TO BE USED @ END LAPS OF ALL ROOF PANELS REGARDLESS OF ROOF PITCH.
2. ROOF PANEL END LAPS SHOULD BE STAGGERED WHEN POSSIBLE.



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DATE:

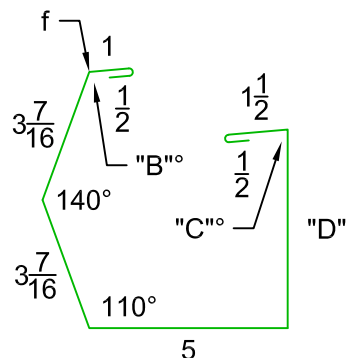
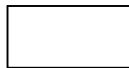
ROOF & SIDING END LAP
DETAILS

DRAWING NO.

2.67"x3/4"-12

2.67" x 3/4" CORR. STANDARD TRIM SKETCHES

GA. # _____ COLOR _____



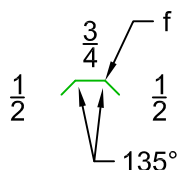
ROOF PITCH	GIRTH	"B"	"C"	"D"
1:12	21 5/16"	115°	85°	5 15/16"
2:12	21 3/4"	120°	80°	6 3/8"
3:12	22 1/8"	124°	76°	6 3/4"
4:12	22 1/2"	129°	71°	7 1/8"
5:12	22 7/8"	133°	67°	7 1/2"

REQ'D: _____ PCS. @ 10'-0" LG.

"GU1" GUTTER

GA. # _____ COLOR _____

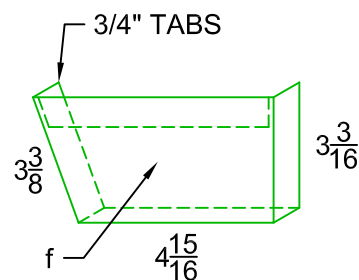
1 3/4"



REQ'D: _____ PCS. @ 1'-0" LG.

"GB1" GUTTER BARS

GA. # _____ COLOR _____



"GU1ECR" ~ AS SHOWN "GU1ECL" OPP. HAND

REQ'D: _____ (RIGHT) REQ'D: _____ (LEFT)

"GU1EC(R&L)" END CAPS

NOTES:

1. ALL TRIM IS MANUFACTURED IN 10'-0" LENGTHS UNLESS SPECIFIED OTHERWISE.
2. MAXIMUM LENGTH OF TRIM IS 10'-0".
3. PLEASE INSERT GAUGE OF MATERIAL IN SPACES PROVIDED.
4. PLEASE INSERT COLOR OF MATERIAL IN SPACES PROVIDED.
5. PLEASE INSERT QUANTITY DESIRED WHERE SHOWN.
6. PLEASE INSERT REQ'D DIMENSIONS.



BOX 515 RAILROAD STREET
SANDY LAKE, PENNSYLVANIA 16145-0515
PHONE: 800-245-0396 ° FAX: 724-376-3864

2.67" x 3/4" CORRUGATED STANDARD DETAILS

DRAWN BY: D. JUREY

DATE: 6-12-25

REVISED BY:

DATE:

2.67" x 3/4" CORRUGATED
STANDARD TRIM SKETCHES

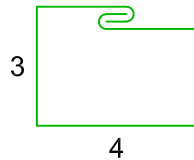
DRAWING NO.

2.67"x3/4"-13

2.67" x 3/4" CORR. STANDARD TRIM SKETCHES

GA. # _____ COLOR _____

15 1/2"

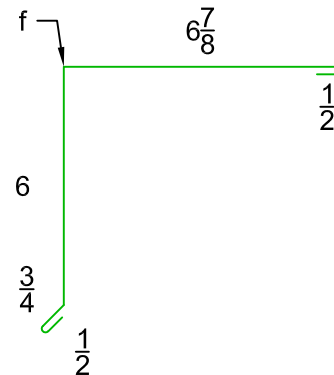


REQ'D: _____ PCS. @ 10'-0" LG.

"DS1" DOWNSPOUTS

GA. # _____ COLOR _____

14 5/8"

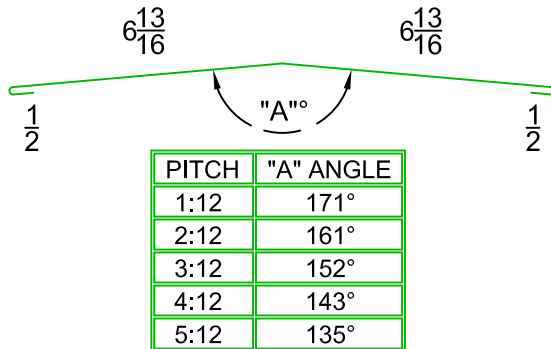


REQ'D: _____ PCS. @ 10'-0" LG.

"GR1" GABLE TRIM

GA. # _____ COLOR _____

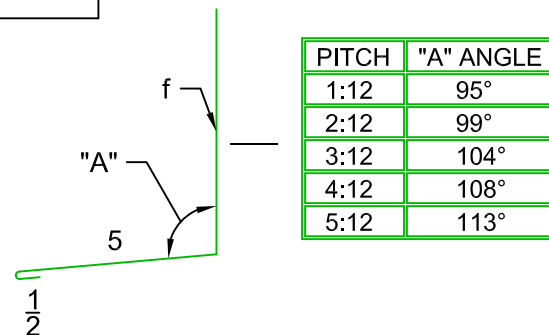
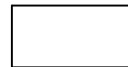
14 5/8"



REQ'D: _____ PCS. @ 10'-0" LG.

"RC1" RIDGE CAP

GA. # _____ COLOR _____



REQ'D: _____ PCS. @ 10'-0" LG.

"WR1" BASE ROOF

NOTES:

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4. PLEASE INSERT COLOR OF MATERIAL IN SPACES PROVIDED.
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BOX 515 RAILROAD STREET
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2.67" x 3/4" CORRUGATED STANDARD DETAILS

DRAWN BY:

D. JUREY

DATE:

6-12-25

REVISED BY:

DATE:

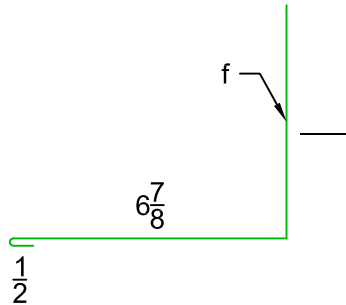
2.67" x 3/4" CORRUGATED
STANDARD TRIM SKETCHES

DRAWING NO.

2.67"x3/4"-14

2.67" x 3/4" CORR. STANDARD TRIM SKETCHES

GA. # _____ COLOR _____

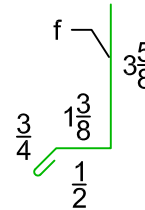


REQ'D: _____ PCS. @ 10'-0" LG.

"SR1" BASE ROOF

GA. # _____ COLOR _____

6 1/4"

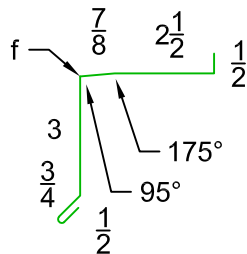


REQ'D: _____ PCS. @ 10'-0" LG.

"BD3" BASE TRIM

GA. # _____ COLOR _____

8 1/8"

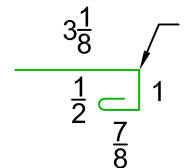


REQ'D: _____ PCS. @ 10'-0" LG.

"ST2" SILL TRIM

GA. # _____ COLOR _____

5 1/2"



REQ'D: _____ PCS. @ 10'-0" LG.

"EJ3" EDGING TRIM

NOTES:

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4. PLEASE INSERT COLOR OF MATERIAL IN SPACES PROVIDED.
5. PLEASE INSERT QUANTITY DESIRED WHERE SHOWN.
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2.67" x 3/4" CORRUGATED STANDARD DETAILS

DRAWN BY:

D. JUREY

DATE:

6-12-25

REVISED BY:

DATE:

2.67" x 3/4" CORRUGATED
STANDARD TRIM SKETCHES

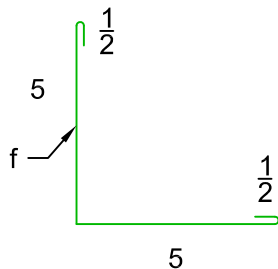
DRAWING NO.

2.67"x3/4"-15

2.67" x 3/4" CORR. STANDARD TRIM SKETCHES

GA. # _____ COLOR _____

11"

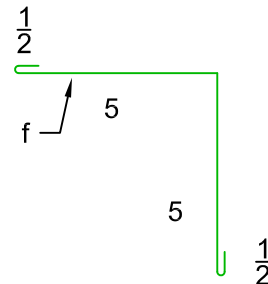


REQ'D: _____ PCS. @ 10'-0" LG.

"OS1" O.S. CORNER

GA. # _____ COLOR _____

11"

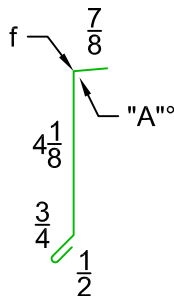


REQ'D: _____ PCS. @ 10'-0" LG.

"IS1" I.S. CORNER

GA. # _____ COLOR _____

6 1/4"



PITCH	"A" ANGLE
1:12	95°
2:12	99°
3:12	104°
4:12	108°
5:12	113°

REQ'D: _____ PCS. @ 10'-0" LG.

"LE2" EAVE TRIM

GA. # _____ COLOR _____

GIRTH

REQ'D: _____ PCS. @ 10'-0" LG.

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2.67" x 3/4" CORRUGATED STANDARD DETAILS

DRAWN BY: D. JUREY

DATE: 6-12-25

REVISED BY:

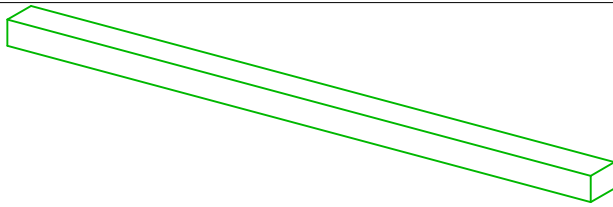
DATE:

2.67" x 3/4" CORRUGATED
STANDARD TRIM SKETCHES

DRAWING NO.

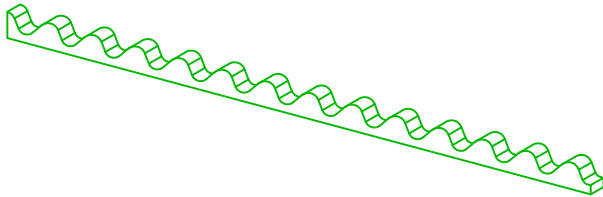
2.67"x3/4"-16

2.67" x 3/4" CORR. STANDARD ACCESSORIES



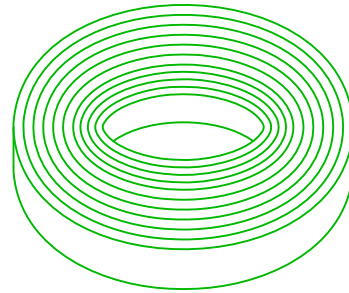
REQ'D: _____ LIN. FT. (25' ROLLS)

1" x 1" UNIVERSAL CLOSURE



REQ'D: _____ PCS. @ 3'-0" LG.

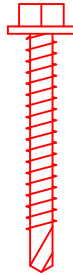
2.67" x 3/4" CORR. CLOSURES



REQ'D: _____ ROLLS @ 50'-0" LG.

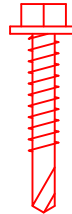
3/32" x 1/2" SEALER TAPE "ST1"

ROOF
SHEETING
SCREWS



#12/14 x 2" SDWW
REQ'D: _____ PCS.

SIDING
SHEETING
SCREWS



#12/14 x 1 1/2" SDWW
REQ'D: _____ PCS.

LAP & TRIM
SCREWS



1/4-14 x 7/8" SDWW
REQ'D: _____ PCS.

STANDARD FASTENERS

STANDARD FASTENERS

NOTES:

1. 2.67" x 3/4" CORRUGATED CLOSURES ARE A CLOSED CELL POLYETHYLENE FACTORY FORMED TO THE PANEL PROFILE AS SHOWN ABOVE.
2. SEALER TAPE IS A NON-DRYING, NON-SKINNING, BUTYL BASE TAPE SUPPLIED IN 3/32" THICK x 1/2" WIDE x 50' ROLLS.
3. FASTENERS ARE ZINC PLATED CARBON STEEL, 5/16" HEX HEAD, SELF DRILLING & SELF TAPPING METAL SCREWS. FASTENERS CAN BE SUPPLIED WITH PAINTED HEADS TO MATCH ROOFING OR SIDING.
4. CONTACT FACTORY FOR PRICE AND AVAILABILITY OF NON-STANDARD ACCESSORIES.



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2.67" x 3/4" CORRUGATED STANDARD DETAILS

DRAWN BY:

D. JUREY

DATE:

6-12-25

CHECKED BY:

DATE:

2.67" x 3/4" CORRUGATED
STANDARD ACCESSORIES

DRAWING NO.

2.67"x3/4"-17